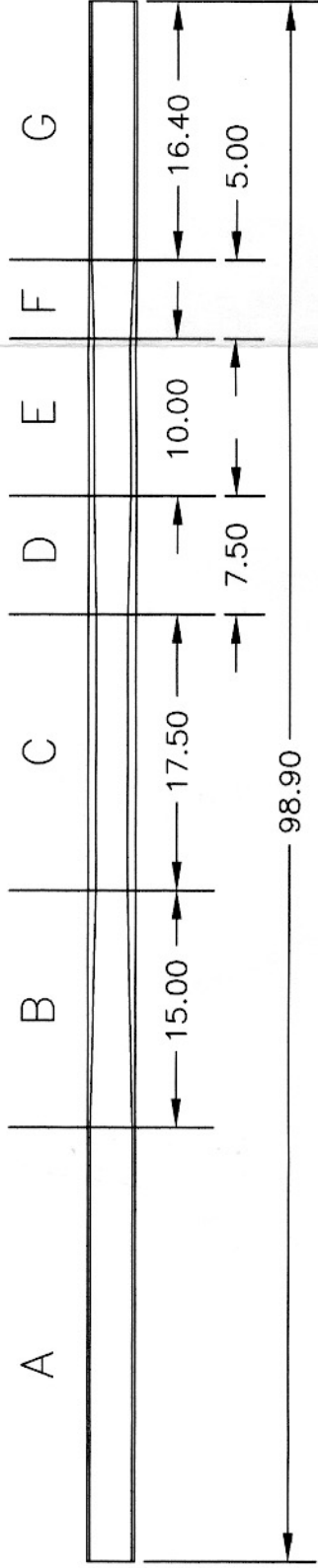




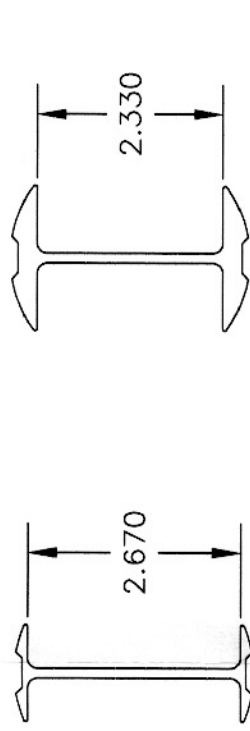
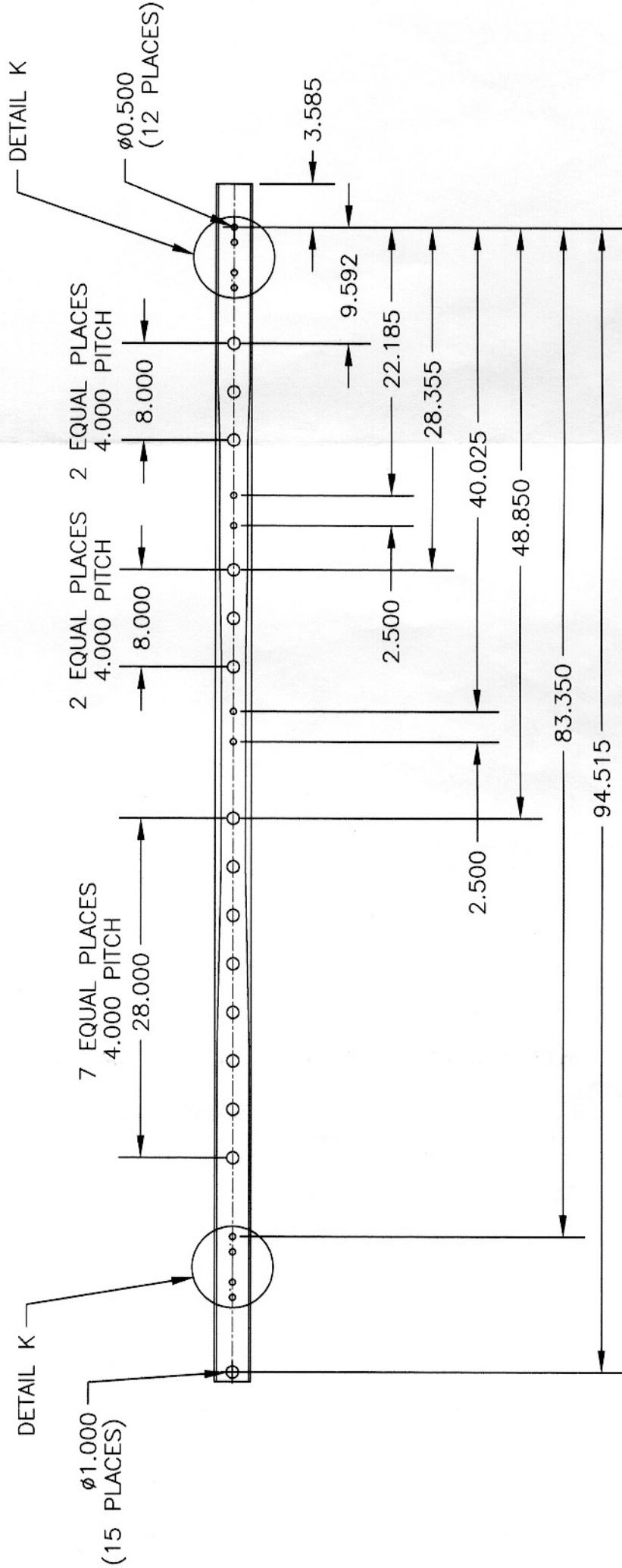
MACHINING DETAIL



MACHINING NOTES

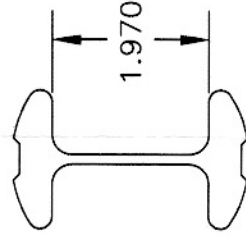
- REGION A: MACHINE TO CONSTANT SECTION H-H
- REGION B: MACHINE TAPER FROM SECTION H-H TO J-J
- REGION C: CONSTANT REGION SECTION J-J
- REGION D: MACHINE TAPER FROM SECTION J-J TO I-I
- REGION E: MACHINE TO CONSTANT SECTION I-I
- REGION F: MACHINE TAPER FROM SECTION I-I TO H-H
- REGION G: MACHINE TO CONSTANT SECTION H-H

DRILLING DETAIL

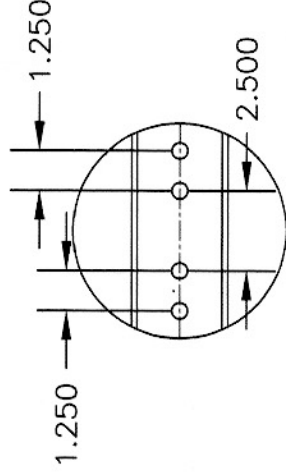


SECTION H-H
(SCALE 5:12)

SECTION I-I
(SCALE 5:12)



SECTION J-J
(SCALE 5:12)



DETAIL K
(SCALE 1:6)

RELEASED
R 98.8 25 65

GENERAL NOTES:

MAKE FROM D2792 EXTRUSION
FINISH: ACID ETCH, ALODINE PER DART QSI 005 4.1
TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
BREAK ALL SHARP EDGES 0.010 TO 0.020

A	98.08.13	NEW ISSUE	DART	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA
DESIGN	DRAWN BY	APPROVED	DRAWING NO.	REV. A
CHECKED	DATE	TITLE	D2786	SHEET 1 OF 1
98.08.13	98.08.13	427 STANDARD WEB	SCALE	1:12